

5/28/2018

[Dart Hawkesbury] Job Sheet - David, Logan

W/J

4306

SHIP

7/7

B-21

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RBEM720V6000102-7 Job Sheet 178217 			
Part No: RBEM720V6000102-7 Part Name: Top Sheet 		Job Qty: 8 ea Status: At Planning Priority: Medium					
Part Weight: 0 lbs Job Created: 5/28/18 Due Date: 6/18/18 Type: SOLD		Job Tracking No: Created By: Logan David Description: Note: DWG RBEM720V6000102 Rev. 2 IPP Rev. A 18.05.17 new issue DP Verify DD Ship Via:					
Bill of Materials							
Job Routing							
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
100	Start up Operation	8 Ea	6/18/18	6/18/18	0.00 0.00	Start Up Waterjet2	21 18/08/02
110	Waterjet	8 pcs	6/18/18	6/18/18	0.00 0.80	Waterjet 2 OMAX	21 18/08/02
120	QC	8 pcs	6/18/18	6/18/18	0.00 0.00	QC2 Waterjet-2	21 18/08/02
130	QC	8 pcs	6/18/18	6/18/18	0.00 0.00	QC8-6	21 15-05-07
140	Brake NC	8 pcs	6/18/18	6/18/18	0.00 0.80	Brake NC 1	21
150	QC	8 pcs	6/18/18	6/18/18	0.00 0.00	QC5	21
160	Packaging	8 pcs	6/18/18	6/18/18	0.00 0.00	Packaging3	21
170	QC21-SA	8 Ea	6/18/18	6/18/18	0.00 0.00	QC21	21 AUG 17 2018
Part Op 100 - Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary 140 - Form as per DWG.							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
M5052H32S.063	5052-H32 .063 Sheet	37.7600 sf (4.72 ea)	100-Start up Operation	5052H32			
Job Allocations							
Operation	Component Part	Required	Inventory	Allocated			
100-Start up Operation	M5052H32S.063	38	18	0			
Part Specifications							
Specifications could not be found.							

Plex 5/28/18 3:35 PM dart.logan.david



Container No: S098775

Part: RBEM720V6000102-7

Job No: 178217

Serial No/Batch: S098775

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hewkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/02/18

17827

Page 1 of 1

V.m-03
T.pu

18/02/22

Date:

Revised by	Approved
KJ	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

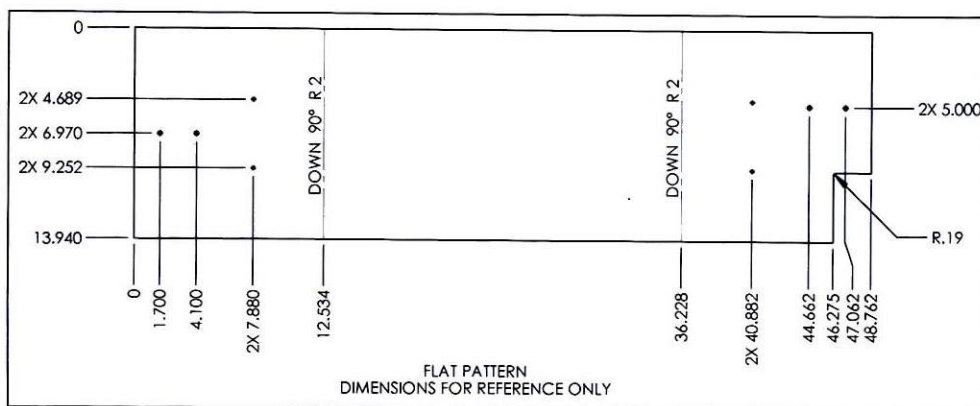
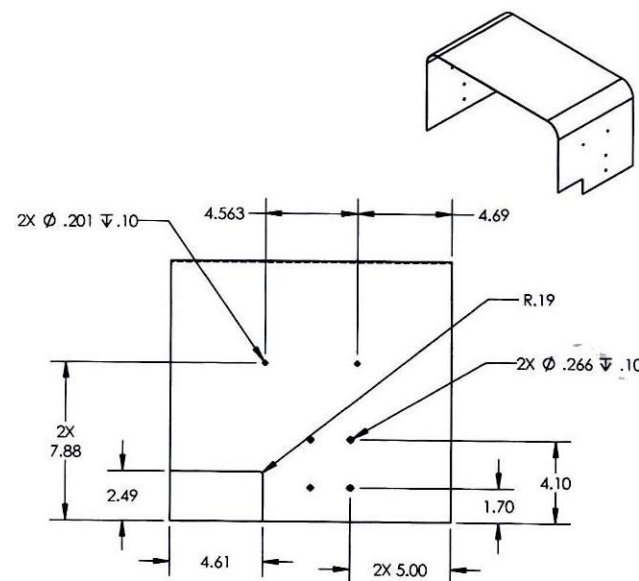
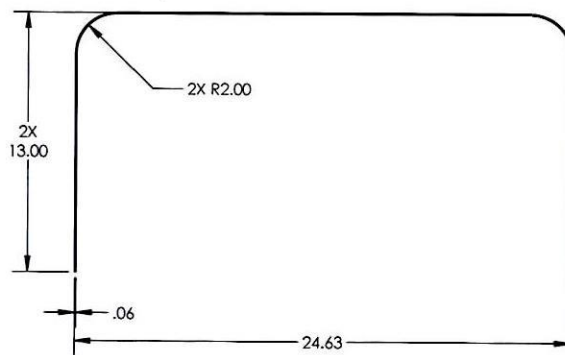
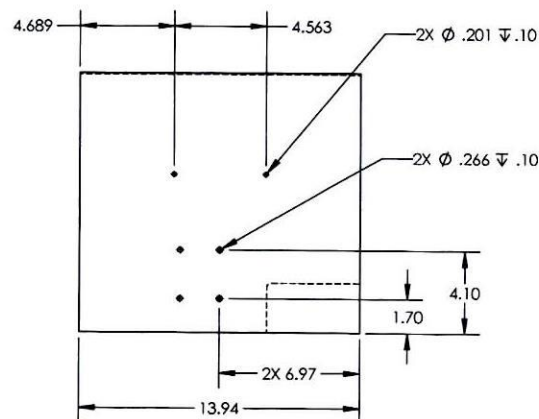
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
☐ OTHER : _____					

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NO. 17824
20180712
2

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0217	-7 REDESIGNED TO BE WELDED.	11/17/2016	RJC
				JAG



TOP SHEET

		TITLE	
		ENGINE BLANK	
DWG NO.		REV 2	
MATERIAL: 5052		UNLESS OTHERWISE SPECIFIED	
FINISH: SEE -1		DIMENSIONS ARE IN INCHES	
SPEC		XXX ± .010 FRACTIONS ± 1/10	
DRAWN BY: CLOUGH		XX ± .003 ANGLES ± 1°	
CHECKED: DUERFELDT		X ± .1 SURFACES ± 125	
OPPS APPR: ANDERSON		1. BREAK ALL SHARP EDGES	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		3. INTERPRET DIM AND TOL PER	
SCALE: 1:6		ASME Y14.5M-2009	
DATE: 11/10/2016		USED ON MODEL	
		H175	
		SHEET 5 OF 9	